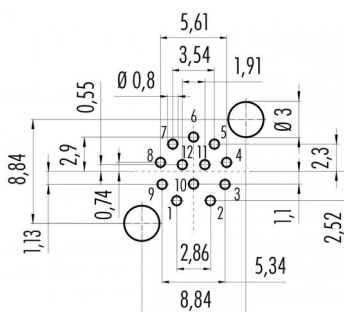


Product description	M12-A male panel mount connector, Contacts: 12, not shielded, dip-solder, IP68, UL, M12x1.0, front mounting
Area	M12-A series 713
Order number	86 1031 1100 00012

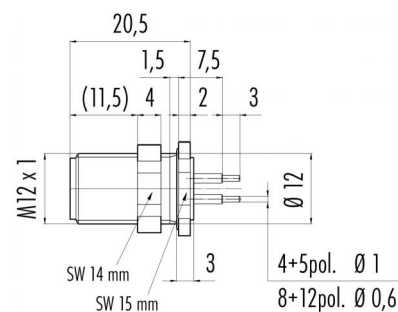
Illustration



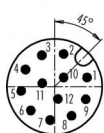
Conductor layout



Scale drawing



Contact arrangement (Plug-in side)



	X	Y
1	2,80	0,78
2	0,78	2,80
3	-1,09	2,69
4	-2,51	1,46
5	-2,88	-0,37
6	-2,05	-2,05
7	-0,37	-2,88
8	1,46	-2,51
9	2,69	-1,09
10	0,78	0,78
11	-1,06	0,29
12	0,29	-1,06

- 1 braun/brown
- 2 blau/blue
- 3 weiß/white
- 4 grün/green
- 5 rosa/pink
- 6 gelb/yellow
- 7 schwarz/black
- 8 grau/grey
- 9 rot/red
- 10 violett/purple
- 11 grau/rosa/grey/pink
- 12 rot/blau/red/blue

Geschirmte Versionen: Schirm auf Gehäuse
Shielded versions: shield on housing

You can find the assembly instructions on the next page.

Technical data

General values

Notice

Please note that, due to the change from the old to the new order number, there may be deviations in the technical specifications. For questions about product details, please use the 'Contact Customer Service' form on the right.

male panel mount connector
screw
dip-solder
85 °C
– 40 °C
85369010
20

Electrical values

Rated current (40 °C)	1.5 A (2 A UL)
Rated voltage	30 V
Rated impulse voltage	500 V
Pollution degree	3
Overvoltage category	II
Insulating material group	III
Insulation resistance	> 10 ⁸ Ω
EMC compliance	not shielded
Degree of protection	IP68
Mechanical operation	> 100 Mating cycles

Cable data

Approval 1

UL



Product description	M12-A male panel mount connector, Contacts: 12, not shielded, dip-solder, IP68, UL, M12x1.0, front mounting
Area	M12-A series 713
Order number	86 1031 1100 00012

Technical data

Material

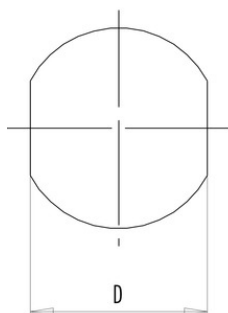
Contact material	CuZn (brass)
Contact plating	Au (gold)
Contact body material	PA
Housing material	Zinc die-cast nickel-plated
REACH SVHC	CAS 80-05-7 (4,4'-isopropylidendiphenol) CAS 7439-92-1 (Lead) CAS 61788-32-7 (Terphenyl, hydrogenated)

Product description **M12-A male panel mount connector, Contacts: 12, not shielded, dip-solder, IP68, UL, M12x1.0, front mounting**

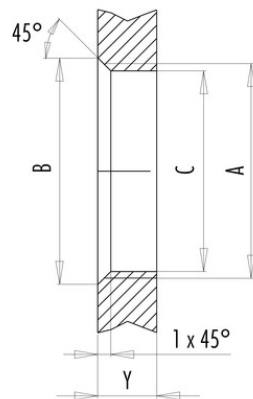
Area **M12-A series 713**
Order number **86 1031 1100 00012**

Assembly instructions / Panel cut-out

With flats as anti-rotation device



With bore hole



Installation direction:
o-ring sits on chamfer.

Thread	Measures			Tightening torque	
	B (mm)	C (mm)	D (mm)	Metal housing/ Positioning sleeve	Plastic housing/ Positioning sleeve
PG 9	16,2	15,3	13,5	1,25 Nm	1,25 Nm
PG 11	20,2	18,7	17,0	2 Nm	–
PG 13,5	21,5	20,5	–	2 Nm	–
M12 x 0,5	–	12,1	–	–	0,4 Nm
M12 x 1	–	12,2	–	1 Nm	–
M14 x 1	15,2	14,2	–	1,25 Nm	–
M16 x 1,5	17,0	16,1	13,5	1,25 Nm	1,25 Nm
M20 x 1,5	21,0	20,1	–	2 Nm	1,25 Nm

Thickness of wall Y (mm)		
Version	min (mm)	max (mm)
Fastened from back side	2	3,5
Front fastened	2	4,5
Positioning possible ¹⁾	2	3,5
Screw clamp	2	3,5
Thread M12 x 1	2	3,0
Thread M14 x 1 ²⁾	³⁾ 1,5/ ⁴⁾ 2	6,5

Notes

- ¹⁾ Do not attach a chamfer
- ²⁾ Wall thickness:
use locknut 01-5385
up to 1,5 mm,
>1,5 mm cut thread
- ³⁾ Nut
- ⁴⁾ Thread in wall of housing

Product description	M12-A male panel mount connector, Contacts: 12, not shielded, dip-solder, IP68, UL, M12x1.0, front mounting
Area	M12-A series 713
Order number	86 1031 1100 00012

Security notices

The connectors are designed for use in plant, control system and electrical equipment. The end user is responsible for checking whether the connectors are suitable for use in other applications.

Connectors with degree of protection IP 67 and IP 68 are not suitable for use under water. When used outdoors, the connectors must be separately protected against corrosion. For further information about IP degrees of protection refer to 'Technical support' in the Download Centre.